

#### EVT-US-4IMP-173500

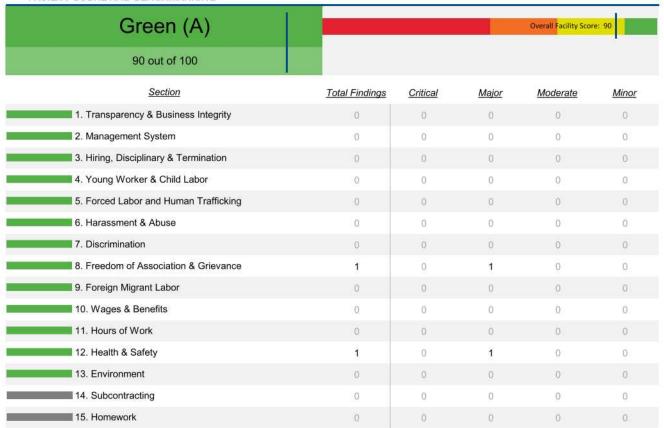
#### **FACILITY INFORMATION**

Report #:	EVT-US-4IMP-173500	City:	Los Angeles
Assessment Date:	August 16, 2021 - August 18, 2021	Country:	United States of America
Last Assessment:	N/A	Assessors:	Sebastian Fregoso, Yunuer
Assessment Type:	ERSA Remote		Vazquez (S)
Schedule Type:	Announced	Service Provider:	ELEVATE

#### ASSESSMENT SCOPE AND COVERAGE

It is not designed to cover all a	reas of an onsite social assessments. Some areas are out of the scope of this remote assessment, whereas others are covered
Out of Scope	Subcontracting, Homework
Limited Coverage	Transparency & Business Integrity, Forced Labor, Harassment & Abuse, Freedom of Association & Grievance, Young Workers & Child Labor, Discrimination, Foreign Migrant Workers, Environment, Health and Safety
Decent Coverage	Management System, Hiring, Disciplinary & Termination Wages & Benefits, Hours of Work

#### FACILITY SCORE AND BENCHMARKING



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#### CRITICAL / MAJOR FINDINGS

Major: During the facility tour, it was noted that the facility does not count with a grievance mechanism such as suggestion boxes, latter on during the audit process it was confirmed with the Management Interview that there are no procedures nor mechanisms implemented to follow up with any confidential grievance such as a hotline, email or any kind of written procedure regarding this topic.

Major: During the facility tour it was observed that in the site called Bethoven, the Chemical Storage Area is not properly equipped with fire extinguishers and the closer extinguisher was far from what the Local Law requires.

#### **BEST PRACTICES**

- 1.1. The facility has its own code of ethical business conduct. The code of ethical business conduct has been well communicated and implemented both internally and externally to its supplier chain.
- 1.2. The facility provides regular trainings to managers and suppliers on code of ethical business conduct and shares best practices down their supply chain.
- 1.3. The facility is open to assessor and willing to provide their records and discuss challenges with fully transparency.
- 2.1. The facility establishes and implements a system to identify and assess potential risks (gaps in business processes) that could lead to noncompliance.
- 2.2. The facility establishes annual objectives, targets and improvement plans to improve their social compliance performance; periodic assessments and reviews are in place.
- 2.3. There are appropriate written records (correspondence, reports, meeting minutes, etc.) of regular management review of social compliance systems.
- 3.1. The facility adopts a progressive and incentive employee disciplinary system.
- 3.2. The facility provides appropriate training to all employees on disciplinary policies and procedures; the trainings conducted are in a format that considers the different learning style, background, and education level of workers.
- 4.1. The facility adopts ID reader or other intelligent ID checking system to verify workers' age at time of recruitment.
- 5.1. The facility provides safe lockers for employees to store their personal identification documents and valuables.
- 5.2. The facility has a written set of policy and procedures for its labour agents prohibiting of forced and compulsory labour.
- 6.1 The facility provides appropriate training to management and workers on harassment and abuse.
- 6.2 The security guards at the facility are not authorized to impose disciplinary actions against workers.
- 7.1 The facility has developed and provides non-discrimination and cultural sensitivity education for all employees, addressing the importance of treating all people equally.
- 7.2 The facility hires disabled people and makes the appropriate adjustment for access to, and around the facility.
- 7.3 The facility organizes social actives or integration events that contribute to bringing unity among employees from different social classes or cultural backgrounds.
- 8.1. The facility actively seeks ideas for improvement through regular communication system/suggestion boxes, and exit interviews.
- 8.2. Regular employee satisfactory surveys are performed to measure employee morale and identify improvement opportunities at the facility.

# **ELEVATE**

- 8.3. Both formal and informal feedback meetings are held regularly between managements and workers to discuss issues and ask suggestions for improvements.8.4. The management of the facility ensures that contract workers are represented on worker committees.
- 9.1. The facility hires foreign migrant workers directly without the use of labour agency.
- 9.3. The management of the facility meets regularly with its labour providers or agencies to work collaboratively to improve the quality of service to workers.
- 9.4. The facility has assigned onsite coordinator or management staff who is fluent in the language of foreign migrant workers for better communicating and managing foreign migrant worker disciplinary and complaint.
- 9.5. The facility works with other labour agents in their region to share information on agencies and labour providers.
- 10.1. The facility has a system in place to progressively improve the wages of workers; e.g. productivity improvement initiatives that enhance workers' efficiencies, and applying the savings towards wages and worker incentives.
- 11.1. The facility has a system in place to reduce the number of overtime needed; e.g. improving workers skills through training; mentoring and coaching so that mistakes and reworks does not lead to overtime; managing production flows to avoid delays.
- 11.2. The facility pays overtime premiums above legal minimum requirements.
- 11.3. The facility provides additional breaks to workers within shift, which extend beyond minimum legal requirements.
- 11.4. The facility conducts regular internal assessments to ensure that time attendance system is being used properly and all working hours are accurately recorded.
- 12.1. There is a health and safety committee or a procedure in place to hold periodic dialogues between management and employees to address and improve health and safety concerns.
- 12.2. Training for Health and Safety at the facility is engaging and interactive for example, the facility engages experts or the local fire service to demonstrate how to use fire extinguishers.
- 12.3. The facility has adopted a holistic approach to health and safety issues, and the scope of training goes beyond that required by standards and local laws to include issues such as well-being and nutrition.
- 12.5. The facility has documentary proof of its use of alternative non-toxic materials to reduce the use of hazardous materials.
- 12.7. The facility offers multiple brands/types of PPE based on work requirements, and to ensure that the use of PPE is comfortable and easy to use.
- 13.1. The facility conducts regular energy assessments to identify potential energy and cost savings and has an action plan for achieving energy reduction.
- 13.2. The facility reuses materials when possible, and recycles materials that are able to be recycled, and they have an action plan for achieving waste generation reduction.
- 13.3. The facility has developed and implemented measures to reduce water consumption.
- 13.5. The site has an internal competition between teams to reduce waste.
- 14.1. The facility shares best practices with its suppliers and other subcontractors and collaborates with them to achieve their standards.

#### **GENERAL AUDIT OVERVIEW**

# **ELEVATE**

This announced ERSA Remote assessment started at 9:00 on August 16th, 2021 and ended at 17:00 on August 18th, 2021. One ELEVATE field staff (1 male) was assigned to verify the overall compliance status of the factory against the ELEVATE Responsible Sourcing Standards, as well as applicable local laws. Audit approaches include onsite confidential interviews with workers, document/record review, physical observations and management interviews.

Factory tour was conducted effectively including all working areas as production areas there was a total of 5 sites that were on the scope of this audit, supplies warehouses, distribution center for finished products, cafeterias, restrooms and lockers, chemical area, recycling areas, maintenance area and administrative offices; during the tour it was observed fire detection and extinguishing systems installed (fire extinguishers, fire cabinets and hoses, smoke detectors, fire alarms and emergency lightings), use of correct PPE by employees, PPE signs, no smoking signs, evacuation routes and plans, emergency exits, internal policies posted and risks signs, first aids kits, stretchers, evacuation plans and eye wash stations. Factory does not provide dormitories for employees. Lightning as well as air circulation was good in all sites.

Conclusions are drawn based on a limited, yet through sampling and collaborated from different information sources. The facility management Oscania Maravilla/ Human Resources Specialist participated in the opening and closing meeting, and she was cooperative to auditor throughout audit processes.

The requested documents and records were provided in a timely manner, for labor, health and safety, environment and management systems issues. There where two non conformences detected on the audit process both in the Health and Safety section.

A closing meeting was performed to communicate the conclusions, management had good understanding of executive summary of assessment and agreed to sign the CAP accordingly

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Reference

**Findings** 

#### 8. Freedom of Association & Grievance

8.09

Detailed Findings

During the facility four, it was noted that the facility does not count with a grievance mechanism such as suggestion boxes, latter on during the audit process it was confirmed with the Management Interview that there are no procedures nor mechanisms implemented to follow up with any confidential grievance such as a hotline, email or any kind of written procedure regarding this topic.

#### Legal Requirements

ELEVATE Responsible Sourcing Standard

In accordance with ERSA requirement:

8.9 The facility has multiple grievance mechanisms such as a confidential means to voice grievances as well as access to someone / mechanisms other than their direct supervisor. This might include suggestion boxes, hotlines, email, workers committees, designated spaces for worker meetings, and meetings between management and workers' representatives.

#### Recommendations

It is recommended that the facility implements multiple grievance mechanisms to assure that this procedure could be conducted on a confidential mode according to the requirements of the Code.

#### 12. Health & Safety

#### 12.4 Chemical & Hazardous Substances

12.4.06

# Detailed Findings

During the facility tour it was observed that in the site called Bethoven, the Chemical Storage Area is not properly equipped with fire extinguishers and the closer extinguisher was far from what the Local Law requires.

#### Legal Requirements

ELEVATE Responsible Sourcing Standard

In accordance with ERSA requirement:

12.4.6 Chemicals and hazardous substances are stored in a separate covered area that is equipped with appropriate fire extinguishers, safety signs, ventilation, anti-explosive lights, instructions on handling and disposal of chemicals, and personal protective equipment for workers.

#### Recommendations

It is recommended that the facility installs the fire extinguishers according with the requirement for Health and Safety measures related to fire prevention.

Major

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#### WAGES OVERVIEW

<u>KPI</u>	Facility Data	Country Average United States of America	% Difference
Monthly worker turnover (% avg)	24.00%	8.49%	183%
Monthly take-home (average)	2,381	2,331	2%
Monthly take-home (lowest)	2,340	1,566	49%
Paid correctly (%)	100%	100%	0%
Paid above hourly (%)	100%	100%	0%
Hourly wage (average)	15.47	15.49	0%
Hourly wage (legal)	14.00	9.66	45%
Hourly wage (lowest)	14.00	12.76	10%

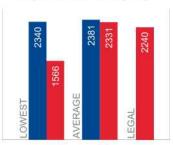
#### Good Performance Underperforming Key:

# PAYMENT 100% PAID ABOVE HOURLY (%) PAID CORRECTLY (%)

#### **HOURLY WAGES**



#### MONTHLY WAGES



# **Facility**

# Wages Data

Wage System:	Hourly Rate
Wage Payment Schedule:	Biweekly
Payroll Records Reviewed Period:	From August 2020 to July 2021

# Country Average

#### **Sampling Period**

Record	Current Month	Peak Month	Non-Peak Month
Payroll Records Sampling	Jul-21	Sep-20	Mar-21
Numbers of Samples Reviewed	15	5	5

#### PRODUCTION INFORMATION

Main Production Processes:

Screen Print, Pad print, digital print, engraving, award manufacturing, sublimation, heat transfers, label printing, assembly, and application

Main Machine Types: Printing Machines

20,000 Average units produced per week: 1,30,00,000 Units produced in last 3 months: 1,05,00,000 Units projection for next 3 months:

Other Main Product Type: **Total Number of Machines:** 48

September, October and Peak Season:

December

Low Season: March

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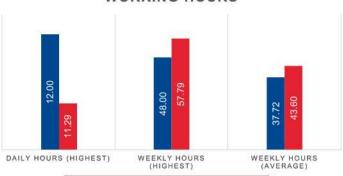
#### WORKING HOURS OVERVIEW

<u>KPI</u>	Facility Data	Country Average United States of America	% Difference
Continuous days (most)	6.00	6.93	-13%
Continuous days (average)	5.50	5.21	6%
Weekly hours (highest)	48.00	57.79	-17%
Weekly hours (average)	37.72	43.60	-13%
Daily hours (highest)	12.00	11.29	6%

Key: Good Performance
Underperforming
WORKING DAYS

# CONTINUOUS DAYS (MOST) CONTINUOUS DAYS (AVERAGE)

# **WORKING HOURS**



Facility

#### **Working Hours Data**

Time Recording System:	Electronic
Overtime Waiver:	No

Shifts and Operating Hours: Company Operating shift 1/

from 6:00 to 17:00 Monday to friday with a 30 min break for lunch and 2/ Production shifht from 6:00 to 14:30 with a 30 min break, Monday- Friday.

# Country Average

#### **Sampling Period**

Record	Current Month	Peak Month	Non-Peak Month	
Time Records Sampling	Jul-21	Sep-20	Mar-21	
Numbers of Samples Reviewed	15	5	5	

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#### **FACILITY PROFILE**

Facility Address (English):

**Primary Contact Name:** 

Title:

Email:

Phone:

Facility Name (English): Innovation Line

Social Compliance Contact: Oscania Maravilla

Last 3rd Party Assessment: August 21 2018

11869 TEALE ST , CULVER

Human Resources Specialist

oscania@innovation-line.com

310-398-8116 ext 239

CITY CA 90230-7701

Oscania Maravilla

Facility Legal Address:

**Facility Legal Name:** 

Innovation Specialities

11869 TEALE ST , CULVER CITY CA 90230-7701

Urban

Year Facility Began Operations:

**Location Type:** 

1980

# of Buildings/Approx.

Area (m2):

5 buildings 124,000 sqm

Dormitories: No
Multiple Tenants: No
Facility Owned: No

#### **BUSINESS INFORMATION**

Brand(s) for client:

in a Year:

Customer Breakdown:

Average # of Assessments

Primary Customers	% of business
4imprint	45%
Other	55%

Top 2 Customers 100%

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# **EMPLOYEE INFORMATION**

Total Number of Employees:		151	Worker Breakdown	# of Workers	
Production Workers:		101	United States of America	101	
Management Staffs (Non-F	rod):	50			
Male:		43			
Female:		108			
Local:		54			
# of Domestic Migrant Wor	kers:	47			
# of Foreign Migrant Work	ers:	0			
Languages Spoken:					
	nglish, Spanish				
Employees: S	panish, Castilia	n, English			
Worker Age Data:					
# of personnel files reviewed:		15			
Minimum legal work age:		15			
Youngest worker found:		23			
# of Juvenile workers:		0			
FREEDOM OF ASSOCIATI	ON				
s there union in facility?		No			
f 'Yes', name of union:		NA			
Name(s) of union Rep:		NA			
Is there a CBA in place?		No			
If 'Yes', CBA valid period:		NA			
Is there a worker committee of	any kind?	Yes			
f 'Yes', indicate the details:		Health and	Safety committee		
SUBCONTRACTOR INFOR	MATION				
Does the Facility employ subco		No			
Subcontractor Name (Service Pro	ovided)				
N/A					

# CURRENT CERTIFICATIONS/PROGRAMS

Certification / Program	Status	Expiry Date (Month Day, Year)
BSCI		
ICTI		
EICC (RBA)		
WRAP		
SA8000		
SMETA		
BAP		
Better Work		
ISO14001		
OHSAS18001		